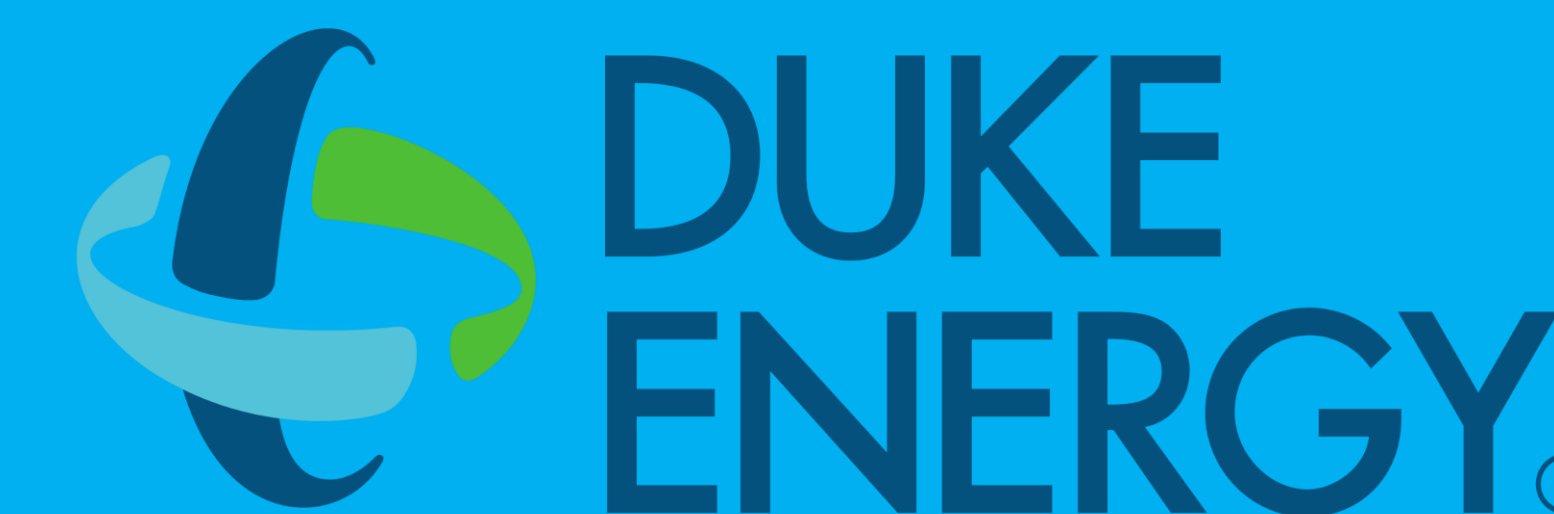


Carbon-Neutral Energy Portfolio and Nuclear SMR Design

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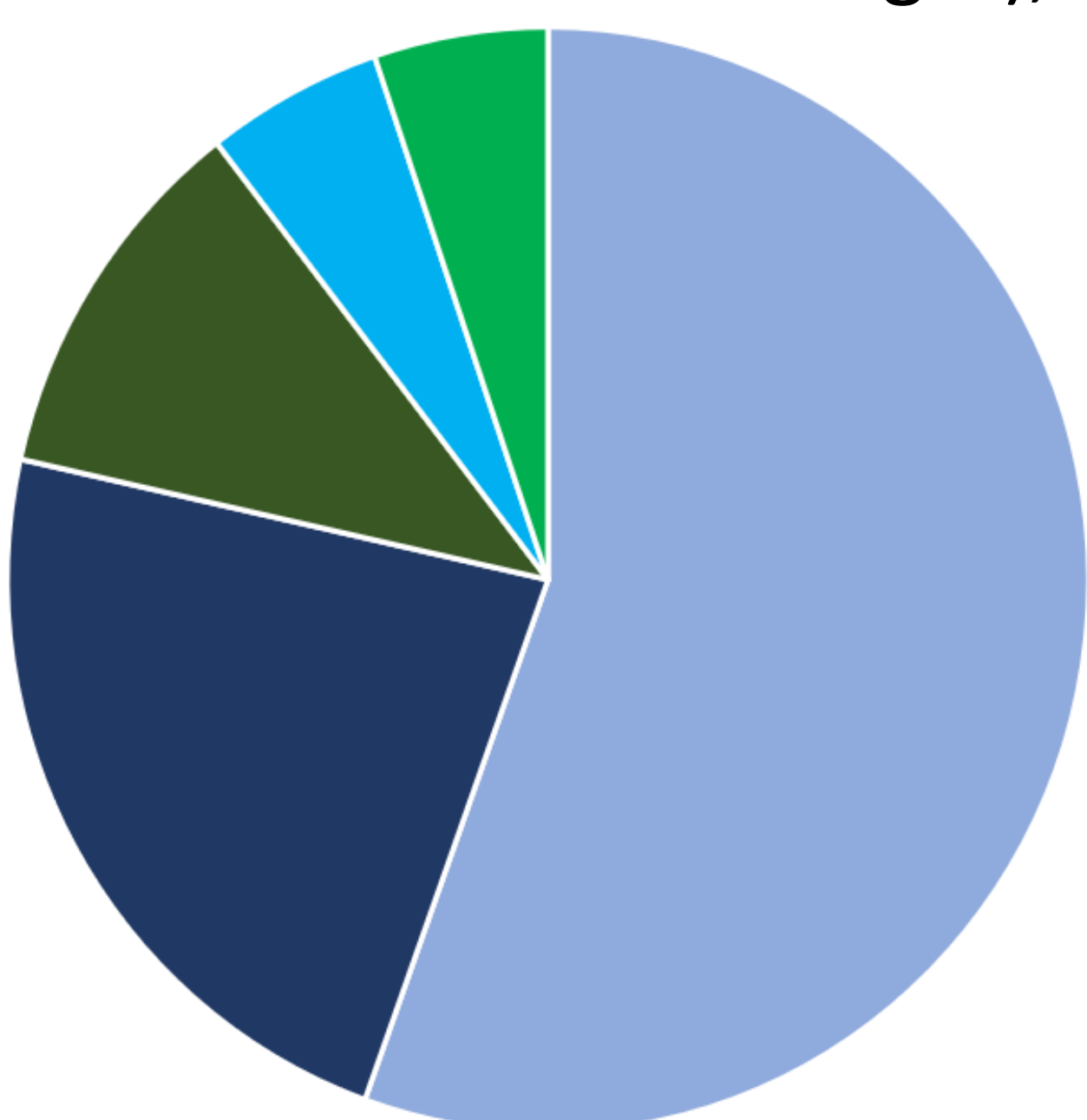
Background and Goals (1)

Continued use of carbon-emitting fuels has led to nearly irreversible damage to the environment, along with many negative effects on human health. To move towards a cleaner energy future, the goals of this project are:

1. To design a 25GW carbon-neutral energy portfolio that can realistically be implemented by 2030.
2. Design a nuclear small modular reactor (SMR) power plant to be implemented into the grid that is safe, reliable, and cost-effective.

Energy Portfolio & Economics (2)

Key Assumptions: 5% energy loss (26.25GW produced), optimal weather conditions every day (4-5 peak sun hours with wind overnight), no degradation of batteries.

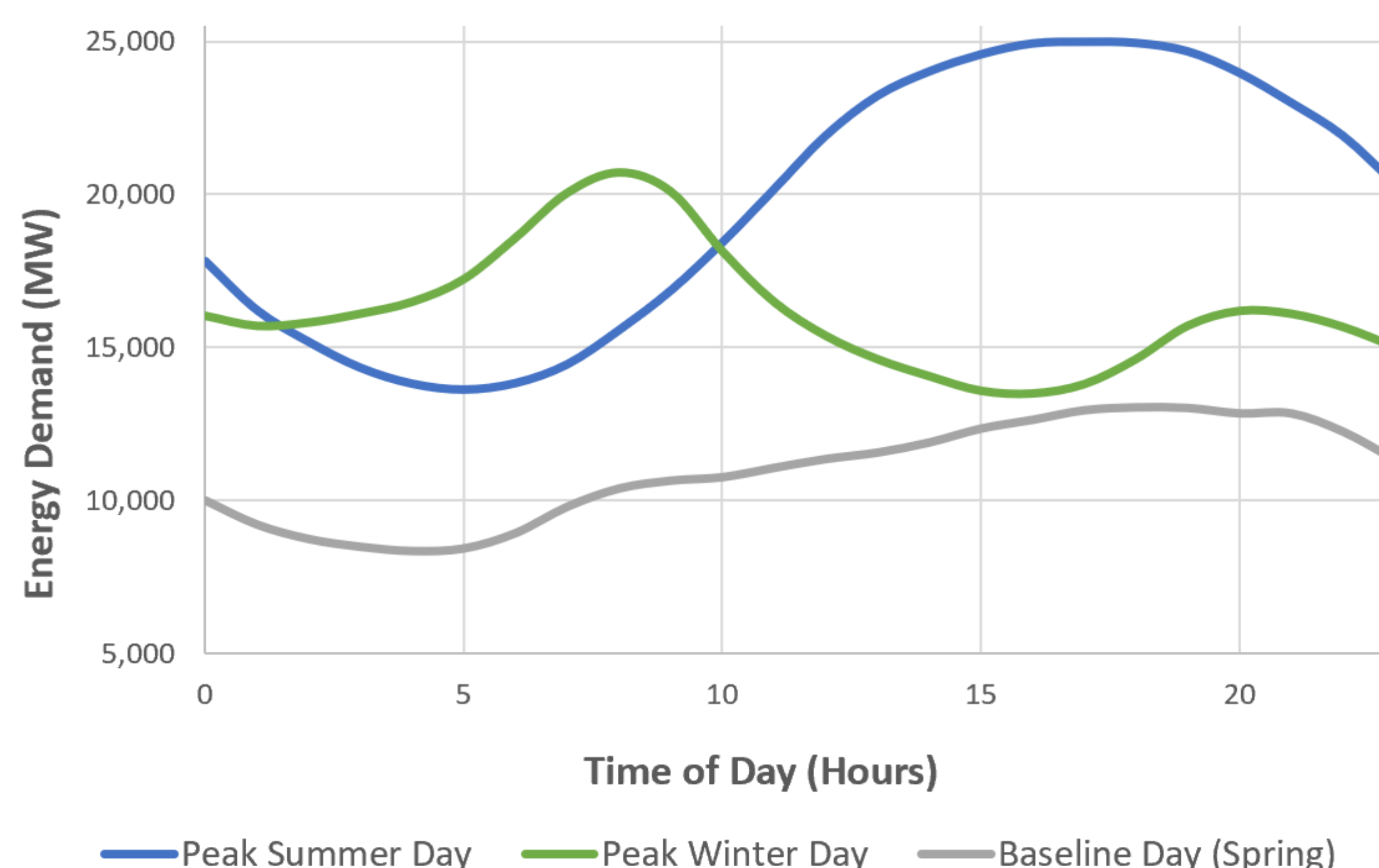


- Nuclear SMR 55.5%
- Hydrogen 23%
- Solar 11%
- Onshore Wind 5.3%
- Offshore Wind 5.2%

Power Source	LCOE (\$/MWh)
Onshore wind	\$65
Offshore wind	\$120
Solar + Battery	\$65
Solar	\$40
Nuclear SMR	\$90
Hydrogen	\$140
Battery	\$120

- Portfolio optimized to have lowest total cost
- Capital, land, and energy costs considered
- Solar has largest land cost, SMR largest capital cost, and hydrogen largest energy cost.
- **Total = \$15.3B project**
- Costs will be made back as energy is produced.
- LCOE determines dispatch order.

Tiered Dispatch (3)

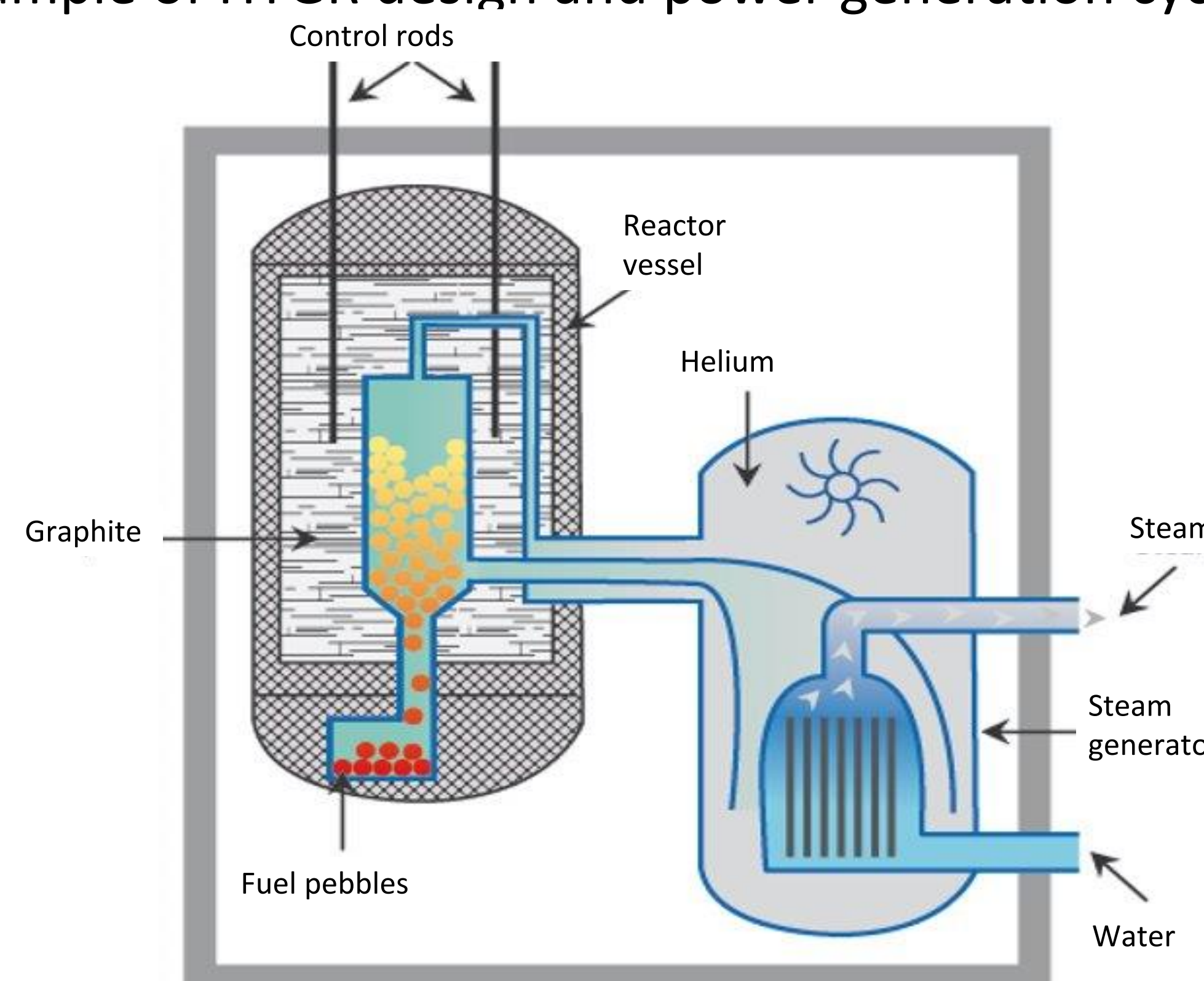


Season	Maximum Demand	Sources Utilized
Baseload	8350 MW	SMR
Fall/Spring Peaks	13,050 MW	SMR, solar, wind
Winter Peaks	20,100 MW	All sources + batteries
Summer Peaks	25,000 MW	All sources + batteries

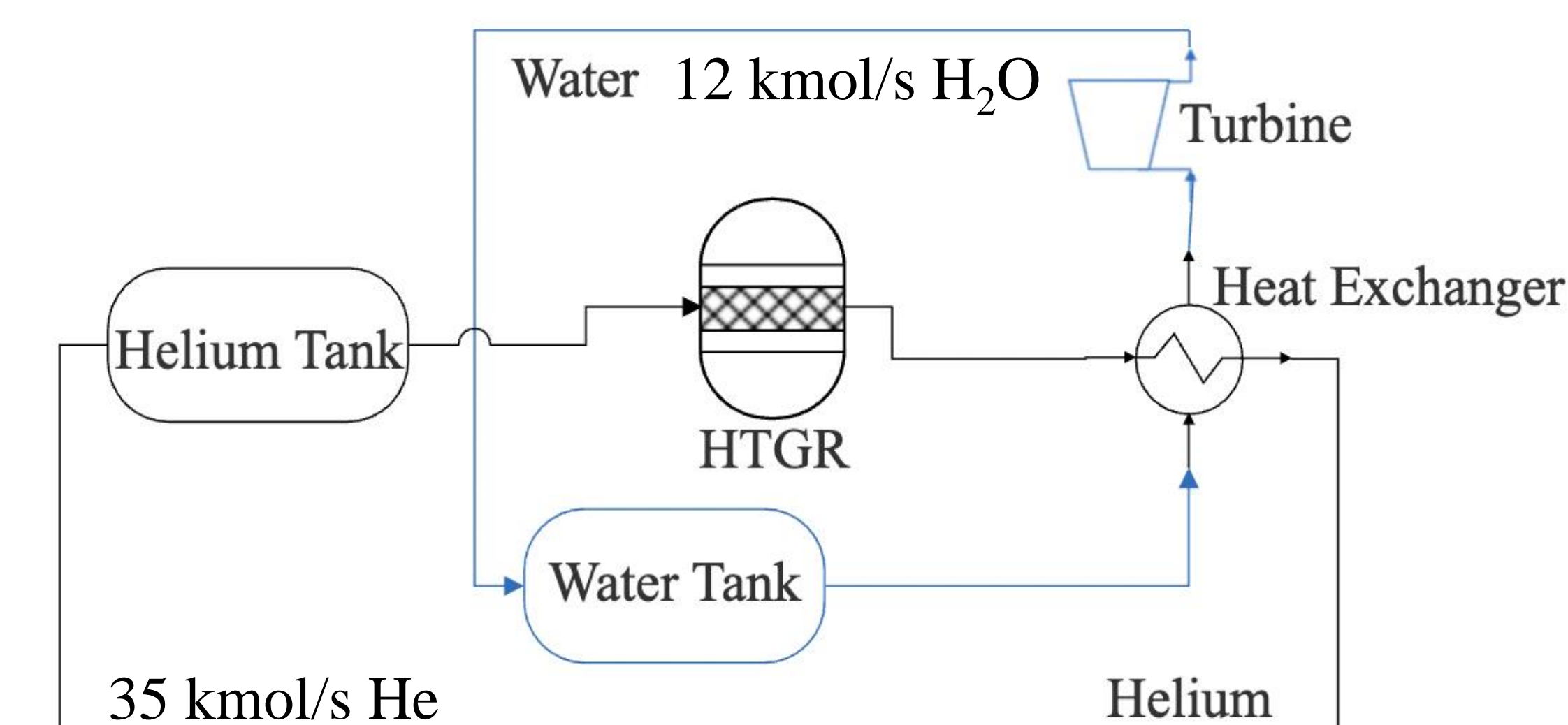
- 90 Li-ion batteries, capacity 50MW/400MWh over 8hr
- Demand most difficult to meet during summer peaks. More flexibility to vary sources in fall and spring.

Nuclear SMR Power Plant (4)

Example of HTGR design and power generation cycle:



Block Flow Diagram (5)



- **Thermal Efficiency ~44.5%** • **Power Output= 300MW**
- **Power Generation Cycle:** Helium is fed through a packed bed of fuel spheres in the HTGR, then transfers heat to water in the heat exchanger. This creates steam that generates electricity in a turbine.
- **Reactor Core:** cylindrical, 14.9m height, 5m diameter, exterior made of graphite to moderate reaction.

SMR Safety & Economics (6)

- Graphite is stable up to ~3000°C
- Pyrolytic carbon and silicon carbide, which will coat fuel kernels, contain fission products up to ~1600°C
- Helium is stable and nonreactive at all temperatures

Capital Costs of Process	Annual Operating Costs	Annual Revenue
~\$137M	~\$15.4M	~\$370M

- Most of the costs are buying and enriching uranium
- It is assumed that electricity can be sold at \$0.14/kWh

Conclusions (7)

If the power portfolio were to be implemented, constraints would need to be re-evaluated. The SMR design is safe, efficient, and profitable, so we recommend its commercialization.

Acknowledgements (8)

We would like to thank our mentor, Ms. Kristen Cooper, for her guidance throughout this project. We would also like to thank Duke Energy for providing the information and data necessary to complete this project.